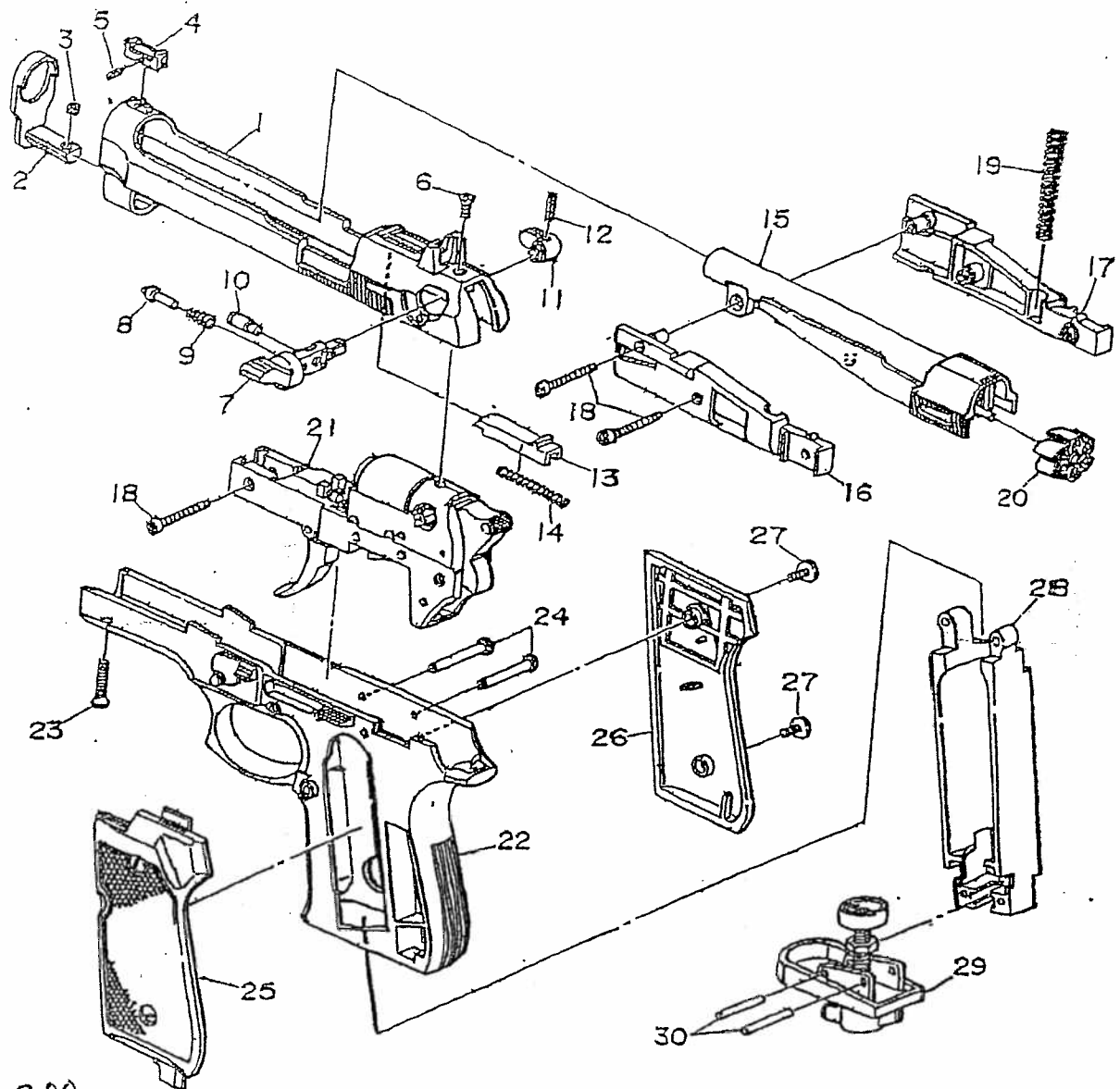


617X

PARTS OF M617 - FIGURE 1

2003/7/2

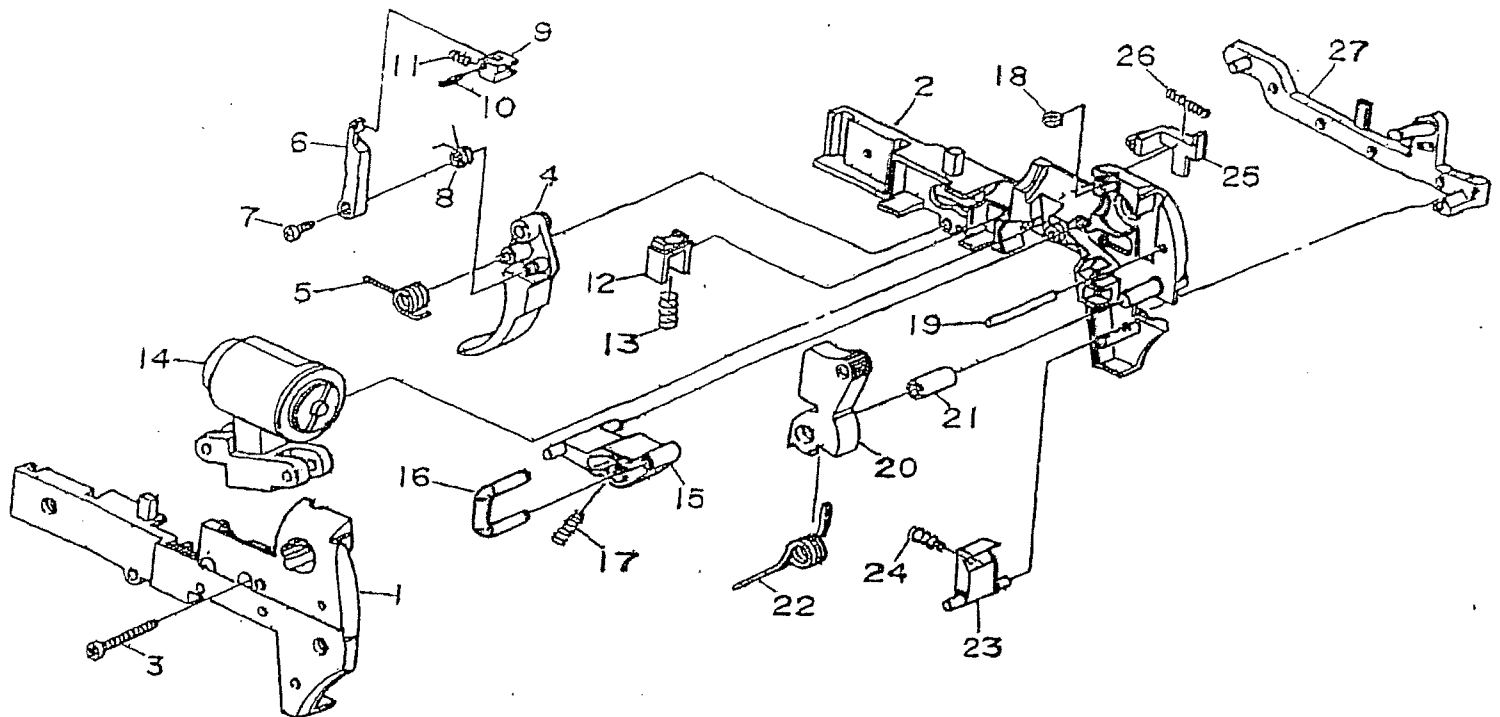


- | | |
|--------------------------------|---|
| 1. Slide - 3.00 | 16. Left Barrel Pivot Half 1.00 |
| 2. Muzzle Plug .50 | 17. Right Barrel Pivot Half 1.00 |
| 3. Muzzle Plug Nut .25 | 18. Mechanism Screw (3 pos.) .50 |
| 4. Front Sight Assembly .50 | 19. Barrel Spring .75 |
| 5. Front Sight Pin .50 | 20. Clip 1.75 ea |
| 6. Slide Screw .50 | 21. Mechanism Assembly 20.00 |
| 7. Left Safety Lever 1.00 | 22. Frame 4.00 |
| 8. Safety Detention 1.00 | 23. Muzzle Plug Screw .50 |
| 9. Safety Detention Spring .25 | 24. Mechanism Assembly Pin (2 pcs.) .50 ea. |
| 10. Firing Pin .25 | 25. Left Grip Assembly - 3.00 |
| 11. Right Safety Lever .50 | 26. Right Grip 3.00 |
| 12. Safety Lever Pin .50 | 27. Right Grip Screw (2 pcs.) .50 ea. |
| 13. Barrel Latch .50 | 28. CO ² Cylinder Frame 2.00 |
| 14. Barrel Latch Spring .50 | 29. Puncture Screw Assembly 3.50 |
| 15. Barrel Assembly - 10.00 | 30. CO ² Cylinder Frame Pin (2 pcs.) .50 |

PARTS OF M617 - FIGURE 2

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INTERNAL PARTS OF MECHANISM ASSEMBLY (#21 FROM FIG. 1)

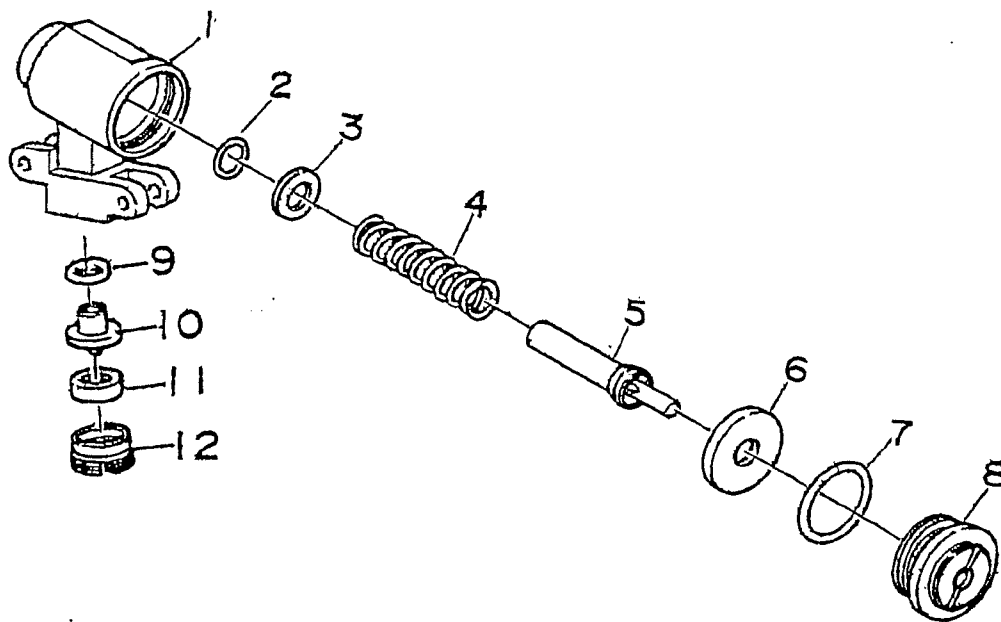


- | | | | |
|---------------------------|------|-------------------------------|------|
| 1. Left Assembly Half | 1.00 | 15. Transfer Bar Lever | 1.00 |
| 2. Right Assembly Half | 1.00 | 16. Transfer Bar | .25 |
| 3. Mechanism Screw | .50 | 17. Transfer Bar Lever Spring | .50 |
| 4. Trigger | 1.00 | 18. Mechanism Assembly Nut | .25 |
| 5. Trigger Spring | .75 | 19. Hammer Spring Stop Pin | .50 |
| 6. Arm | .50 | 20. Hammer Assembly | .50 |
| 7. Arm Screw | .25 | 21. Hammer Bushing | .25 |
| 8. Arm Spring | .25 | 22. Hammer Spring | .25 |
| 9. Hand | 1.00 | 23. Sear | 1.00 |
| 10. Hand Pin | .50 | 24. Sear Spring | .50 |
| 11. Hand Spring | .25 | 25. Clip Stop | .50 |
| 12. Clip Detention | .50 | 26. Clip Stop Spring | .50 |
| 13. Clip Detention Spring | .50 | 27. Trigger Bar | .50 |
| 14. Valve Body Assembly | 5.00 | | |

PARTS OF M617 - FIGURE 3

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INTERNAL PARTS OF VALVE BODY ASSEMBLY
(#14 FROM FIG. 2)



1. Valve Body
2. Valve O-Ring
3. Valve Washer
4. Valve Spring
5. Valve
6. Valve Seal
7. Valve Cap O-Ring
8. Valve Cap
9. Puncture Pin Reainter O-Ring
10. Puncture Pin Assembly
11. Face Seal
12. Puncture Pin Holder